

Underground Distribution Construction Manual

Section C6 – Cables

Approved by: A Smith-de Perez

CIVIL WORKS

SECTION C6 - CABLES

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UNDERGROUND	DISTRIBUTION	CONSTRUCTION	MANUAL
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CIVIL WORKS CABLES SECTION INDEX

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INSTALLATION OF CABLE GENERAL REQUIREMENTS

1.1 Construction

1.

Cables shall be installed entirely in accordance with this document, the Electricity Supply Association of Australian "Guide to the Installation of Cables Underground C(b)2 1989 (Clause 6)" and accepted working practices. The recommendations incorporated in this document and in the Installation Guide shall be binding on the Service Provider unless otherwise negotiated.

Any disused / abandoned cables (direct layed normally) shall be removed clear of any live plant, sealed with heatshrink caps each end and have label fixed each end.

1.2 Cable Hauling Tension

Whatever method (mechanical equipment and using a cable stocking grip on the cable nose) is used to haul the cable into the trench or duct it is of utmost importance that the maximum pulling tension allowable for that particular type and size of cable is not exceeded.

Tension control devices shall be used to measure or limit the actual pulling tension to the maximum allowable for the cable. Much of the force produced by the winch hauling cables is used in overcoming frictional forces which can be reduced by lubrication and utilising accepted practices.

1.3 Cable Bending Radius

The hauling radius for individual cables shall not be less than the minimum hauling radius specified for the cable.

Refer to cable bending radius on drawing Section C6-1.2.

1.4 Cable Hauling Eyes for Anchors in Reinforced Concrete Jointing Pits

Cable hauling anchors shall be installed entirely in accordance with ENERGEX specifications.

Cable installed utilising hauling eyes or anchors shall be in accordance with ESAA "Guide to the Installation of Cables Underground" C (b) 2.

Existing hauling eyes or anchors in concrete constructions shall be assessed for their SWL in accordance with trained course methods prior to installing any cables. (Reference: Esitrain Course "Power Winching - Lesson 2").

1.5 Cables Crossing Footpaths

Where practical cables shall cross footpaths at 90 degrees (except road crossings and where there are obstructions).

1.6 Cables Crossing Roads

Where practical cables shall be placed on a line between real property survey pegs.

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1.7 Cable Damage and Sheath Reinstatement

Where the cable is installed in open trenches, in pits or excavations at sharp bends, it is important to avoid standing on the cables after installation and to take care that cables are not damaged by sharp tools or by objects falling onto the cables.

Where damage to the cable sheath/serving has occurred, the Project Manager shall be immediately notified and arrangements shall be made to repair the cable in the manner specified by the cable manufacturer and approved by ENERGEX.

Location of such repairs shall be recorded (by the Operator), on "as constructed" drawings.

1.8 Cable Ends - Sealing

Heat shrink end caps shall encapsulate the ends of all 11kV cables at all times to prevent the ingress of moisture and other foreign matter.

Ends of 11kV cables, in trenches or unused lengths (greater than 10 metres) on drums shall be resealed immediately using a heat shrink cap after cutting. This is particularly important for high voltage cables (paper or XLPE insulated) to prevent the ingress of moisture and foreign material.

During 11kV cable hauling, the cable shall have a heat shrink end-cap fitted to prevent the ingress of moisture or foreign matter. Cable supplied cut to length from the manufacturer is supplied with heat shrink caps only. For all hauling of LV cables a heat shrink cap must be fitted to the cable ends.

All LV and HV cable ends which are not jointed or terminated immediately after installation and are left in an open trench or exposed to the elements shall be fitted with a heat shrink cap.

Immediately after the installation of cable, sealed cable ends shall be checked to ensure that the sealed ends are in good condition and will continue to prevent the ingress of moisture or other matter until such time as cable ends can be jointed or terminated. Damaged cable seals shall be replaced immediately upon inspection to verify the integrity of cable conductor and insulation.

LV cable cut at loop positions for the installation of pillars shall be protected from direct moisture (water) entry, with the use of a heatshrink cap.

1.9 Overhead to Underground Construction

Where practicable cable should be installed on the opposite pole side to oncoming traffic.

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ORIGINAL ISSUE

2. HAULING (PULLING) OF CABLE

Live Low Voltage Cable Zones

For cables pulled into live low voltage cable zones:

- cables shall be capped with a heat shrink cover
- · cable stocking (if used), shall be suitably insulated (with plastic Wrap and/or tape, etc). from the cable
- pulling rope used in the vicinity of live switchgear shall be non-conductive
- personnel working in the vicinity of the live LV shall wear LV safety gear.
- team leader of the cable-pulling crew shall be a qualified licensed Electrical Worker, Electrical Mechanic or Electrical Jointer acceptable to Queensland Department of Industrial Relations, and shall personally supervise any locations where LV contact is possible.

2.2 Direct Laid Cables - Open Trench

Prior to installing direct laid cable into the open trench:

- All excavation and reinstatement shall conform to Section C2
- The trench base and side walls shall be free from rocks and protrusions that may damage cable
- 50mm of bedding sand shall be placed in trench-base prior to cable installation
- Cable rollers must be placed in the base and corners of the trench to prevent distribution cables rubbing against trench floor and walls during installation.

Following cable installation, 75 mm (minimum depth) of bedding material shall be placed over cables prior to trench backfilling. Bedding material shall be compacted to ensure the cover is maintained.

Polymeric cable protection covers shall be installed 75 mm above the direct laid cables prior to backfilling.

Electrical warning tape shall be placed in the trench during backfilling of the remainder of the trench.

2.3 **Ducted Cables - Conduit**

Conduit through which cable is to be hauled shall be tested to ensure conduit is free of foreign material and blockages. Cables entering duct/conduit through a hauling pit or jointing pit shall ensure that no cable damage occurs during hauling.

When hauling cables into duct lines, lubricate cable before entering duct line to reduce frictional forces between cable & duct.

Following cable installation, ends of ducts/conduits shall be blocked to prevent the entry of sand and other foreign matter.

If hauling through asbestos conduits, separate stockings and ropes shall be used to avoid spread of fibres. Under no circumstances shall compressed air be used in ACM conduits. Refer Work Practice 1017.

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CABLES INSTALLED BY TRENCHLESS TECHNIQUES 3.

Cables installed by trenchless technology shall have a minimum depth of cover exceeding 900 mm below the finished surface level.

The cables shall be identified by the placement of ground markers or above ground cable markers in accordance with the construction drawings.

All cables installed by trenchless techniques shall be fitted with heat shrink caps to prevent the ingress of moisture and foreign material.

XLPE INSULATED CABLES WITH STEEL WIRE **ARMOURING**

XLPE cables with steel wire armouring will have a significantly larger bending radius for cable pulling and setting, which may restrict the locations this cable can be installed.

Cable jointers shall also secure ends of steel wire armours during stripping the sheath to avoid the armour wires springing out during sheath removal and causing an injury to the jointer.

CABLE SPACING IN PITS AND BASEMENTS

To avoid mutual heating and de-rating of cables that are touching, cables shall not be laid directly over the top of each other in substation basements and pits. They shall be separated by at least one cable diameter where they cross.

Cables shall be supported in the vertical position by the correct size cleats at no more than 1m intervals.

In a zone substation basement, cables shall be supported off the basement floor on cable stands to reduce the probability of water in the basement affecting the cable.



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Table 1: Minimum Bending Radius and Maximum Hauling Tension of Typical Cable during Installation

LV CABLES

11kV CABLES

CABLE DESCRIPTION		MAX TENSION	MAX. TENSION	MINII BENI	DING
CABLE BESCHILL HOW	(mm)	(KG FORCE)	(kN)	RADIU: HAND	S (mm) PULL
1.5 sq mm Cu 2-core PVC/PVC	7.3×10.9	20	0.2	45	65
4 sq mm. Cu 2-core PVC/PVC	8.3×13.5	61	0.6	50	75
6 sq mm. Cu 2-core XLPE/PVC H.Dn Circ	12.0	163	1.6	70	110
10 sq mm Cu 2-core XLPE/PVC H.Dn Circ	14.8	275	2.7	90	130
16 sq mm Cu 2-core XLPE/PVC	10.7×17.8	224	2.2	65	95
16 sq mm Cu 4-core XLPE/PVC AS 4026	22.0	459	4.5	90	130
25 sq mm Cu 4-core XLPE/HDPE AS 4026	27.5	714	7.0	410	690
50 sq mm Cu 4-core XLPE/HDPE AS 4026	33.0	1428	14.0	500	630
70 sq mm Cu 4-core XLPE/HDPE AS 4024	40.0	1999	19.6	600	1000
120 sq mm Al 4-core XLPE/PVC stranded	40.7	2447	24.0	330	490
120 sq mm Al 4-core XLPE/PVC solid	37.4	1468	14.4	300	450
185 sq mm Cu 3.5-core PLYHDPE stranded	46.8	3967	38.9	700	1170
185 sq mm Al 4-core XLPE/PVC stranded	44.4	1530	15.0	350	550
185 sq mm Cu 3.5 core XLPE/SWA/HDPE stranded	57.4	2597	24.4	860	1435
185 sq mm Cu 4 core XLPE/MDPE stranded	48.8	2040	20.0	400	750
240 sq mm Al 4-core XLPE/PVC stranded	57.1	4895	48.0	460	690
240 sq mm Al 4-core XLPE/PVC solid	52.7	2937	28.8	420	630
240sq mm Al 4-core XLPE/PVC/MDPE	55.7	683	6.7	836	1393

CABLE DESCRIPTION	CABLE O.D (mm)	MAX TENSION	MAX. TENSION	MINIMUM BENDING RADIUS (mm)	
	O.B (IIIII)	(KG FORCE)	(kN)	HAND	PULL
25 sq mm Cu 3-core PLYHDPE	35.5	540	5.3	530	880
95 sq mm Cu 3-core PLYHDPE	43.3	2039	20.0	650	1080
185 sq mm Cu 3-core PLYHDPE	52.8	3967	38.9	790	1320
240 sq mm Cu 3-core PLYHDPE	60.5	5139	50.4	910	1510
300 sq mm Cu 3-core PLYHDPE	62.3	6424	63.0	930	1560
35 sq mm Al 3-core XLPE/SCR/HDPE	47.0	540	5.3	710	1180
95 sq mm Al 3x1C TR XLPE/SCR/HDPE	56.1	1457	14.3	561	840
95 sq mm Al 3-core XLPE/SCR/HDPE	58.0	1458	14.3	870	1450
240 sq mm Al 3x1C TR XLPE/SCR/HDPE	71.2	3669	36.0	712	1068
240 sq mm Al 3-core XLPE/SCR/HDPE	75.0	3671	36.0	900	1350
400 sq mm Al 3x1C TR XLPE/SCR/MDPE	89.7	6136	60	720	1080
185 sq mm Cu 3x1C TR XLPE/SCR/HDPE	73.3	1916	18.8	735	1100
185 sq mm Cu 3-core XLPE/SCR/HDPE	69.4	3989	39	1040	1740
240 sq mm Cu 3x1C TR XLPE/SCR/HDPE	78.9	2201	21.6	785	1180
240 sq mm Cu 3-core XLPE/SCR/HDPE	75.9	5154	50	1140	1900

NOTE:

UNDERGROUND DISTRIBUTION CONSTRUCTION MANUAL

- 1. USE TABLE AS GUIDE ONLY REFER TO MANUFACTURER'S DATA FOR CONFIRMATION. (FIGURES BASED ON OLEX CABLES 1997 GENERALLY, TRIPLEX CABLES 2009)
- 2. MAX. PULLING TENSIONS ARE BASED ON STOCKING GRIP OVER THE OUTER SHEATH.

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CABLES
INSTALLATION
BENDING RADIUS & HAULING TENSION

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CABLE PROTECTION AND IDENTIFICATION

Typically a minimum two forms of cable protection are required:

- mechanical
- indication.

Cables laid by trenchless techniques are exempt from this requirement.

Where depth of cover is 900 mm, permanent surface/above-ground marker indication is the minimum requirement.

Note tha: cables rising for the purpose of termination require additional mechanical protection in the form of cover strip wherever:

- the cable no longer has minimum depth of cover and
- the cable is outside the footprint of the above plant that it terminates on.

Refer to the Code of Practice for minimum requirements.

Case 1: Direct lay in electricity alignment 600 mm - 900 mm depth of cover

- visual protection shall be marker tape
- mechanical protection shall be cover strip.

Case 2: Conduit in electricity alignment 600 mm - 900 mm depth of cover

- visual indication shall be marker tape
- mechanical protection shall be conduit.

Case 3: Direct lay or conduit in electricity alignment (300 mm to 600 mm cover - REDUCED DEPTH TRENCH)

- · visual indication shall be marker tape
- mechanical protection shall be concrete (typically 100mm of 25MPa)

Where 300 mm cover to conduits is not achieved or heavy vehicles are known to cross such cables, refer Section C2-3.2.

Case 4: Direct lay or Conduit outside electricity alignment with 600 mm to 900 mm depth of cover

- visual indication shall be surface/above-ground marker
- mechanical protection shall be:
 - NORMAL COVER Cover strip
 - REDUCED DEPTH Concrete (100mm of 25MPa)

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1. Protective Cover Strip

1.1 Product

Polymeric cable protection covers shall comply with the Australian Standard for Polymeric Cable Protection Covers, (AS/NZS 4702), including passing the penetration resistance test as described therein.

1.2 Installation

Polymeric cable protection covers shall be installed as follows:

- 100 mm above the top face of cable bank;
- Lapped 100 mm minimum along the longitudinal axis;
- Lapped 40 mm minimum along the transverse axis:
- Extend 40 mm minimum past the extended vertical edges of the cable or conduit bank;
- Communication conduits shall be placed above cable protection cover strip but may be placed below to gain depth of cover.

2. Warning Tape

2.1 Product

Electrical Marked plastic warning tape shall comply with AS/NZS 2648.1.

2.2 Installation

Warning tape shall be installed at a depth of 300 mm and not less than 200 mm above the cable/conduit for all cables/conduits installed directly into an open trench.

Surface Markers

Electronic cable markers are no longer supported.

3.1 Location

Surface markers shall be placed to identify the following:

- buried HV cable joints
- live end joint on end of HV cables
- in accordance with items 5 and 6 of Section C6-2.2 Sheet 2.

3.2 Installation

Electric cable marker shall be placed 100 mm above the electrical reticulation plant that is to be identified when buried.

Kerb Markers

4.1 General

All electrical cable or conduit road crossing locations shall be clearly marked with a 35 mm diameter brass "E" marker. "E" markers shall be securely embedded in the kerb directly above the cables or conduits.

Where no kerb exists, "E" markers shall be placed in the formed edge of the road, directly above the cables or conduits.

4.2 Community Title Developments

The location of all electricity cables and conduits crossing designated roads shall be identified with "E" markers placed in the edge of kerb. "E" markers shall be placed in the formed edge of the road pavement where no kerb exists.

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In Community Title Developments, a designated road shall be any road servicing ten or more dwelling units.

Electricity cables and conduits crossing parking bays and driveways are not required to be identified provided that they are located in a 1.5 metre wide service corridor at the edge of the road.

Should ENERGEX cables deviate from the one metre wide service corridor behind the kerb or the edge of the road, the route shall be clearly identified with surface cable markers in formed surfaces (eg. driveways) and grassed areas. Refer to the construction drawing for installation details. In addition above ground markers may be required to provide a high visibility warning that underground electric cables are in the vicinity.

4.3 Tolerance

The maximum horizontal offset between the "E" markers and the cable/conduit to be identified shall be 200 mm.

Surface or Above Ground Cable Markers

5.1 General

Electrical Cables and Conduits: The location of buried conduits, cables and joints may be required to be indicated by the placement of surface markers or above ground cable markers. These markers shall be placed at regular intervals, and directly over the cables to identify the route.

5.2 Areas Remote from Footpath Electricity Allocation

Cables in areas such as parkland, easements between streets and public parking areas, surface markers shall be placed in the pavement surface (bitumen or concrete). If there is no pavement (parkland), the surface markers or above ground markers shall be placed in accordance with the construction drawing.

5.3 **Spacing Between Markers**

Electrical Cables and Conduits: The maximum allowable spacing between consecutive markers shall be 50 metres.

5.4 Tolerance

The maximum horizontal offset between the surface markers and the cable/pipe/conduit to be identified shall be 200 mm.

For rural or undeveloped areas marker posts are to be adjacent to fence or property line so as not to be pushed over by vehicles or farm machinery.

The offset is to be stated on the marker disc or plague.

5.5. Areas where the Footpath Electricity Allocation is not **Obvious**

Where property boundaries are not indicated by survey pegs, building development fences etc, the electricity alignment may not be obvious. In such cases surface markers shall be installed.

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6. Cables or Conduits installed by Trenchless Techniques

When cables or conduits are installed by trenchless methods, cables, or conduits have no cover strip or warning tape placed above them.

In these situations the cable or conduit route shall be identified by the placement of surface markers, above ground cable markers or by specially labelled electricity supply service pit lids, keyed into position, along the cable route.

Road crossings installed by trenchless techniques are identified by either kerb markers (see 4.1) or above ground markers as described in section 5.1.

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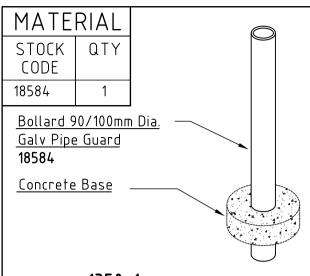


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CABLES
MECHANICAL PROTECTION & IDENTIFICATION
GENERAL REQUIREMENTS

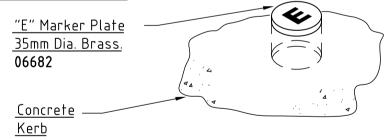
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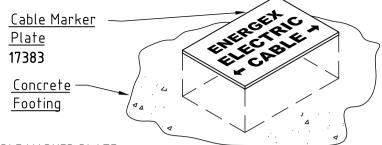
ASSEMBLY 1350-3- "E" MARKER PLATE

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MATERIAL STOCK QTY CODE 17383 1



ELECTRIC CABLE

ASSEMBLY 1350-2 - CABLE MARKER PLATE

MATE	RIAL
STOCK CODE	QTY
20251	1

Cable Marker
Plate
Concrete
Kerb

NOTE: Cable marker plate is 150 x 65mm Stainless Steel with two drilled holes as shown. Two S-shaped stainless steel spikes 50 x 5mm are supplied with cable marker to secure plate to face of concrete kerb. Drill two 5mm ø holes in concrete.

ASSEMBLY 1350-4- RETRO-FIT CABLE MARKER PLATE

MATE	RIAL
STOCK CODE	QTY
20890	1

"E" Marker Plate
35mm Dia.
20890
Concrete
Kerb

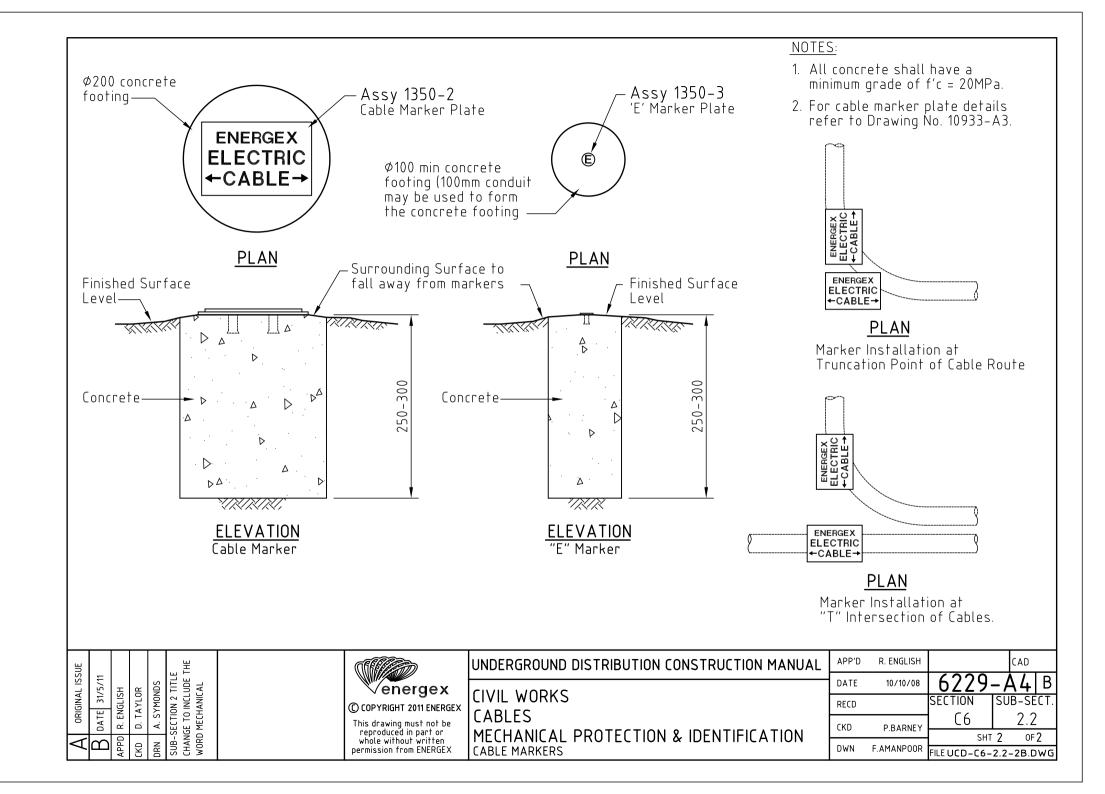
NOTE: Cable plate is 38mm Dia Stainless Steel with one drilled hole as shown. One S-shaped stainless steel spike 50 x 5mm is supplied with cable marker to secure plate to face of concrete kerb. Drill one 5mm dia hole in concrete.

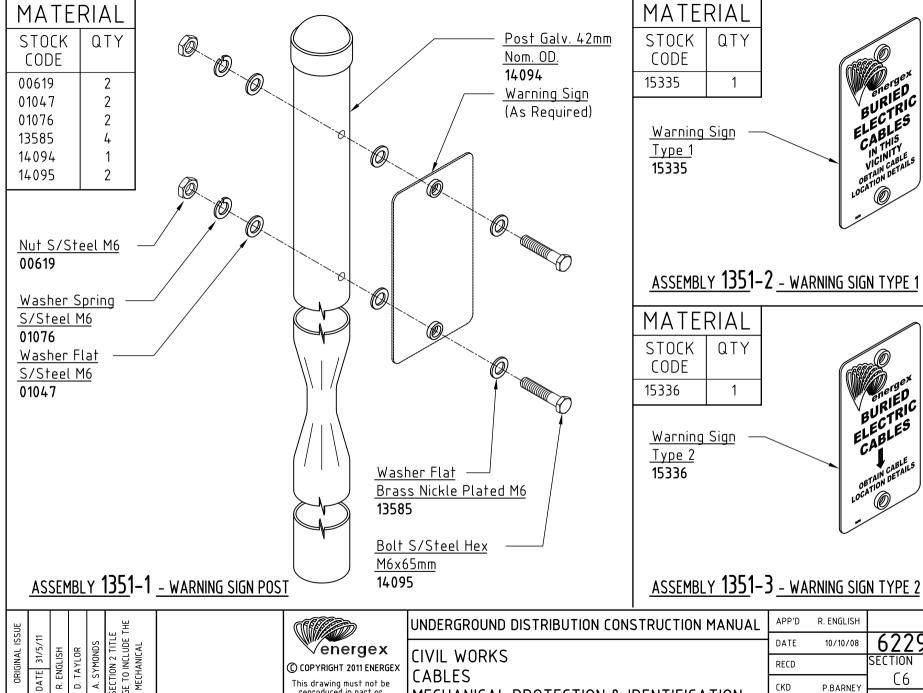
ASSEMBLY 1350-5 - RETRO-FIT "E" MARKER PLATE

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MECHANICAL PROTECTION & IDENTIFICATION
CABLE MARKERS

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CKD	P.BARNEY	C6		2.2	
		SHT	1	OF	2
DWN	F.AMANPOOR	FILE UCD-C6-2.2		-1B.D	WG





SUB-SECTION 2 TITLE CHANGE TO INCLUDE THE WORD MECHANICAL A. SYMONDS

D. TAYLOR

R. ENGLISH

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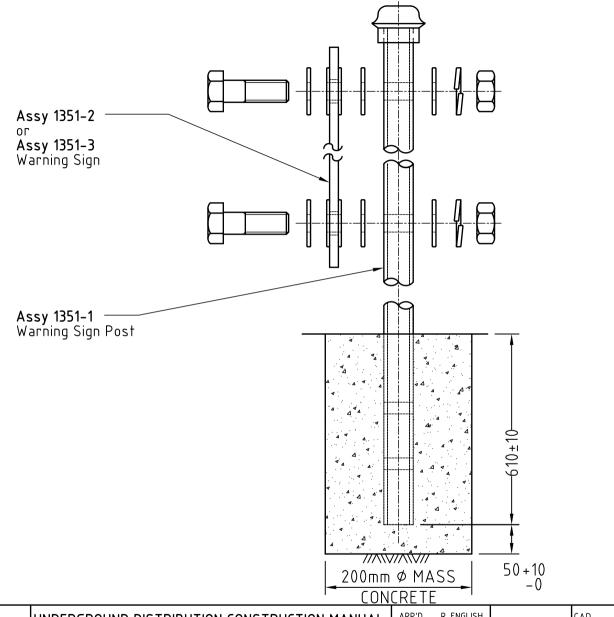
CIVIL WORKS **CABLES** MECHANICAL PROTECTION & IDENTIFICATION WARNING SIGNS

APP'D	R. ENGLISH		CAD
DATE	10/10/08	6229	- A 4 B
RECD		SECTION	SUB-SECT.
CKD	P.BARNEY	L6	2.3
		SHT	1 0F2
DWN	F.AMANPOOR	Ell E LICD_C6_	2 3_1B DWG

MATERIAL LIST					
ASSY	DESCRIPTION	CONSTRUCTION			
		WSP 1	WSP 2		
1351–1 1351–2 1351–3	Warning Sign Post Warning Sign Type 1 Warning Sign Type 2	1 1 -	1 - 1		
_	Concrete Grade 25 (min)	AR	AR		

NOTES

- 1. SIGNS MUST BE FITTED WITH 2 SILICON RUBBER GROMMETS.
- 2. TO PREVENT DAMAGE AND ENSURE INSULATION MAINTAINED TO SIGN WHEN TIGHTENING NUT AND BOLT, COMPRESS FLANGES OF GROMMET TO HALF THEIR NORMAL THICKNESS ONLY AND DO NOT TIGHTEN ANY FURTHER.
- 3. AFTER FIXING OF SIGN TO POST DESTROY THREAD OF BOLT TO PREVENT REMOVAL OF NUT BY VANDALS.
- 4. ALL CONCRETE SHALL BE MINIMUM GRADE F'c = 25 MPa, BUT SHOULD SATISFY AS 3600 DURABILITY REQUIREMENT



ORIGINAL ISSUE	DATE 20/8/15	A.Smith de Perez	A. De Costa	P. Relf	UPDATE NOTES	
А)	Oddy	כאם	DRN	UPDA	

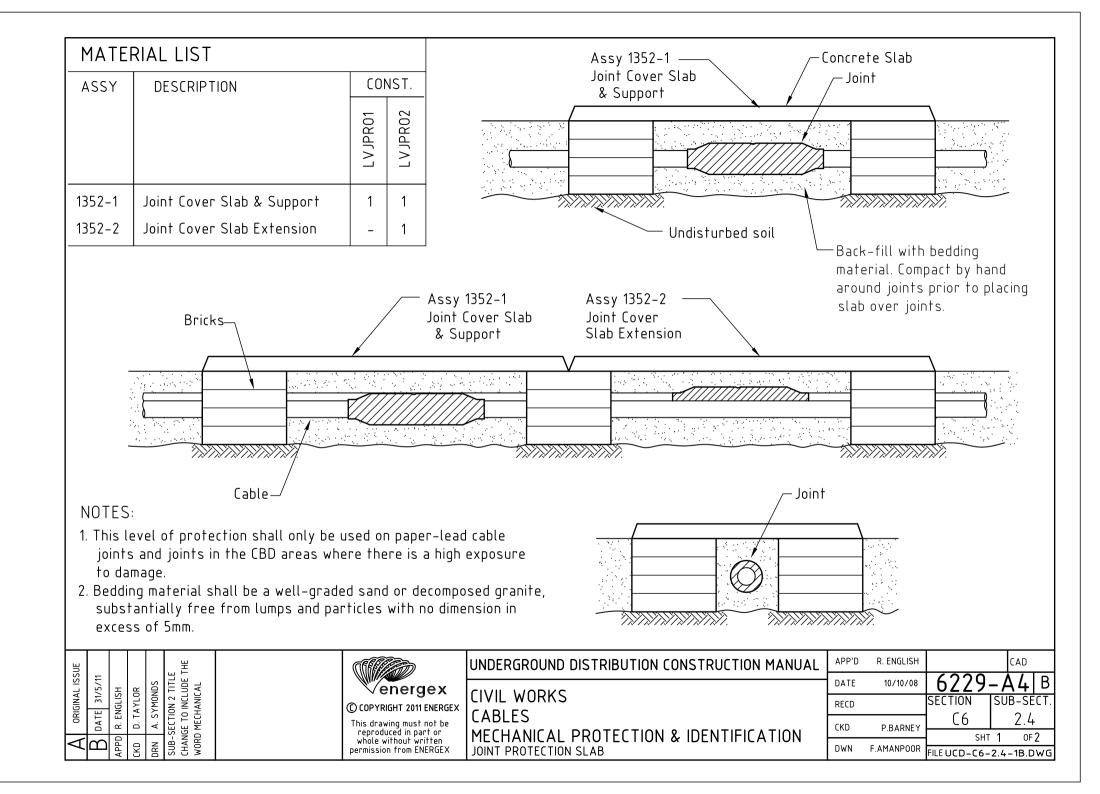


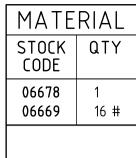
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UNDERGROUND DISTRIBUTION CONSTRUCTION MANUAL

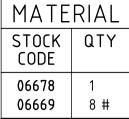
CIVIL WORKS
CABLES
MECHANICAL PROTECTION & IDENTIFICATION
WARNING SIGNS

1								
	APP'D	R. ENGLISH			CAD			
	DATE	10/10/08	6229	-/	\4	C		
	RECD	SECTION P.BARNEY C6		SU	B-SE	CT.		
	CKD				2.3			
			SHT	2	OF	2		
	DWN	F.AMANPOOR	AMANPOOR FILE UCD-C6		-2C.D	WG		

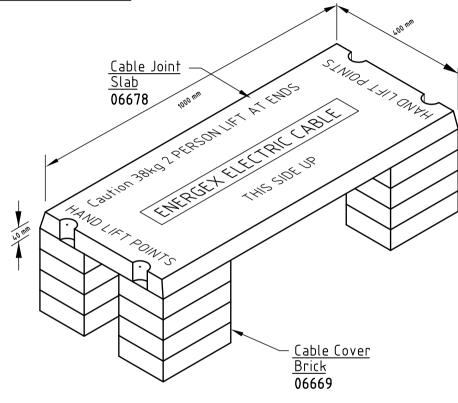


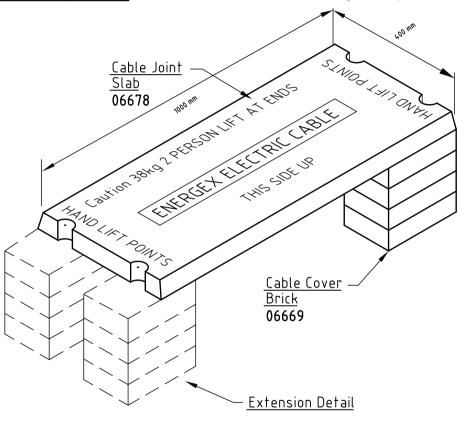


- Additional cover bricks may be required



- Additional cover bricks may be required





ASSEMBLY 1352-1 - JOINT PROTECTION SLAB/SUPPORT

ASSEMBLY 1352-2 - JOINT PROTECTION EXTENSION

⋖	ORIGINAL ISSUE
B	DATE 31/5/11
APPD	APPD R. ENGLISH
СКD	D. TAYLOR
DRN	A. SYMONDS
SUB-	SUB-SECTION 2 TITLE
CHAN	CHANGE TO INCLUDE THE
WORD	WORD MECHANICAL



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CIVIL WORKS

CABLES

MECHANICAL PROTECTION & IDENTIFICATION
JOINT PROTECTION SLAB

	APP'D	R. ENGLISH			CAD	
	DATE	10/10/08	6229	- /	\4	В
	RECD		——————————————————————————————————————		B-SE	
I	CKD	P.BARNEY			2.4	
1			SHT	2	OF	2
	DWN	F.AMANPOOR	1ANPOOR FILE UCD-C6-		-2B.D	Š

CABLE GLANDS						
TYPE	STOCK CODE	DESCRIPTION	USAGE			
Heatshrink	21210	Heatshrink type 37-61mm	For 11kV 3c cables up to 185mm2			
Brass Wiping Gland	19674	Brass wiping gland 25-83mm	For 11kV PLY cables up to 300mm2			
	4691	Two part nylon gland suit OD 9-12.5mm	Suit 50 & 70mm2 earth cables			
	4692	Two part nylon gland suit OD 12 - 18mm				
Nylon	4693	Two part nylon gland suit OD 17 - 25mm	Suit 16mm2 LV cable			
NYIOTI	4694	Two part nylon gland suit OD 22 - 28.5mm	Suit 1 core 95mm2 triplex cable			
	4695	Two part nylon gland suit OD 28 - 28.5mm	Suit 1 core 240mm2 triplex cable			
	20229	Two part nylon gland suit OD 34 - 44mm	Suit 1 core 400mm2 triplex cable			

GLAND PLATES

22160 Tyree 1500kVA GT Gland Plate 20031 ABB Safelink Type CFC 20032 ABB Safelink Type CCC 20033 ABB Safelink Type CFCF

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CIVIL WORKS CABLES CABLE GLANDS & GLAND PLATES

	APP'D	J.LANSLEY			CAD	
Ī	DATE	2/6/17	6229.	- /	14	Α
	RECD		SECTION	SU	B-SE	CT.
	CKD		C6		2.5	
H			SHT	1	OF	1
ı	DWN	P.RELF	FILE LICD-C6-	2.5	-1A D	WG

ORIGINAL ISSUE

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